



OPERATING INSTRUCTIONS

STD32 - SUP48 - SXL48

BASE MOUNTED RECIRCULATING CLEANERS

SET-UP AND OPERATION

Unpack the parts cleaner and inspect for any visible signs of damage during shipping. If damage has occurred, please contact the distributor where the unit was purchased for proper instructions.

STEP 1) Place base tank (#3) on floor in desired location. If optional A3224 caster set was ordered refer to attached schematic.
Insert Abaggie liner@ into the base so that it conforms to the inside of the base tank. Fold the excess over the top edge to the outside of the base tank.

STEP 2) Fill the base tank (with baggie liner in place) with the required amount of water and solvent. *Solvent must have a flashpoint of 100°F or greater and be compatible with the unit components.*

STD32 / SUP48

10 Gallons Water

20 Gallons Solvent

SXL48

10 Gallons Water

25 Gallons Solvent

STEP 3) Slide power cord of pump thru pump hanger threaded side first. Screw pump (#13) onto pump hanger (#12) and wire plug provided to pump power cord. Insert pump on pump hanger into bracket located on the bottom of the tub.

STEP 4) Install pump connector hose (#14) with clamps (#15) provided to pump outlet and fitting on bottom of the tub.

- STEP 5) Install drain assembly (#9) in large hole in bottom of tub as shown in schematic. Be sure that large gasket is located on the underside of tub. Then install extension hose (#11) approximately 1" over drain assembly tail pipe with 2-1/4" adjustable hose clamp (#10) provided.
- STEP 6) Carefully place tub on base tank which is now full of water and solvent. Making sure that the pump power cord passes through the notch on top rear of base tank. Insert the two rear hinge pins (#6). Making sure the unit is properly aligned insert the front hinge pin.
- STEP 7) Screw lamp pole (#5) into coupling at center of rear sill of tub. Be sure the fusible link (#6) points forward and lines up with the keyhole in the fire cover (#2).
- STEP 8) Screw deluxe work lamp (#23) into lamp pole (#5) as shown on schematic. Plug work lamp power cord into bottom receptacle of the electrical assembly.
- STEP 9) Open the fire cover (#2) and engage the fusible link (#6).
- STEP 10) Plug the electrical assembly power cord into an outlet with 115V/60Hz power source. Switch power to the Aon@ position. Solvent should be at a steady flow through the flexhose. The unit is now ready for use.

*CAUTION: FOLLOW THE CHEMICAL MANUFACTURERS
INSTRUCTIONS FOR PROPER HANDLING OF SOLVENT.*

*CAUTION: THE FUSIBLE LINK SHOULD ALWAYS
BE IN WORKING CONDITION.*

PARTS LIST

Item #	Description	Description		
		SXL48	SUP48	STD32
1	TUB WELDMENT	40139	14801	40119
2	HINGED FIRE COVER	40140	40132	40026
3	BASE TANK	40137	40118	40118
4	FLEXHOSE	12344	12336	12328
5	LAMP POLE	40041	12605	12605
6	FUSIBLE LINK (HOOK STYLE) 5 PACK	99-12605-5	99-12605-5	99-1260 5-5
7	FLOW REGULATING VALVE 3/8"	15864	15864	15864
8	DRAIN SCREEN	15528	15528	15528
9	DRAIN ASSEMBLY	DASXL	DASUP	DASTD
10	DRAIN EXTENSION HOSE	15816	15816	15816
11	DRAIN EXTENSION CLAMP	10648	10648	10648
12	PUMP HANGER (1/2 x 6")	40096	40096	40096
13	300GPH PUMP	99-13211	99-13211	99-1321 1
14	CONNECTOR HOSE (6" order as .5)	15824	15824	15824
15	#210 EAR CLAMP	10688	10688	10688
16	3/8" NPT x 1/2" HOSE BARB	11880	11880	11880
17	3/8" NPT x 1/4" NPT REDUCER	12088	12088	12088
18	HINGE PIN	40092	40092	40092
19	BASE DRAIN PLUG 1/2" NPT	13880	13880	13880
20	ELECTRICAL ASSEMBLY W/ CORD	40028	40028	40028
21	POWER CORD ONLY	10848	10848	10848
22	10-16 x 5/8 TEK SCREW	14888	14888	14888
23	DELUXE WORK LAMP ASSEMBLY	A3210N	A3210N	A3210N
24	WORK LAMP - MOUNTING STUD	12872	12872	12872
25	WORK LAMP - BODY ONLY			
26	WORK LAMP - SHATTER GUARD ONLY			
OPTIONS				
27	CASTER SET (4)	A3224	A3224	A3224
	CASTER (EACH)	10568	10568	10568